



Fibreboard Operations (QCF)

These QCF qualifications will provide recognition of the skills, competence and knowledge of individuals who work in fibreboard operations.

Document detail:

Level 2 NVQ Certificate in Fibreboard Operations (QCF)

- Manufacture Pathway - 15 Credits
- Conversion Pathway - 19 Credits

Level 3 NVQ Certificate in Fibreboard Operations (QCF)

- Manufacture Pathway - 21 Credits
- Conversion Pathway - 21 Credits

Who are the Qualifications for:

These qualifications will provide recognition of the skills and knowledge of individuals working in Fibreboard Operations. They cover reducing health, safety and environmental risks; developing within own job role and maintaining equipment. They contain two pathways which cover the manufacture and conversion of fibreboard.

NVQ Certificate in Fibreboard Operations (QCF)	Level 2 600/0394/7
Last Registration Date	31 st October 2014
Last Certification Date	31 st October 2016

This qualification contains the following Pathways:

- **Manufacture Pathway:** 8 Units totalling 15 Credits are required.
- **Conversion Pathway:** 10 Units totalling 19 Credits are required.

For the **Manufacture Pathway** learners must complete all **Mandatory Units** and **2 Manufacture Optional Units**. Knowledge and competence units must be taken in combination i.e. if unit FBO 04k is chosen, unit FBO 04c must also be completed; and vice-versa.

For the **Conversion Pathway** learners must complete all **Mandatory Units** and **4 Conversion Optional Units**. Knowledge and competence units must be taken in combination i.e. if unit FBO 06k is chosen, unit FBO 06c must also be completed; and vice-versa.

Mandatory Units

FBO 01k	How to reduce the risks to health, safety and the environment in a fibreboard operation - 2 Credits
FBO 01c	Reduce the risks to health, safety and the environment in a fibreboard operation - 1 Credit
FBO 02k	How to self-develop in job role in a fibreboard operation - 1 Credit
FBO 02c	Self-develop in job role in a fibreboard operation - 2 Credits
FBO 03k	How to contribute to maintaining equipment in working order in a fibreboard operation - 3 Credits
FBO 03c	Contribute to maintaining equipment in working order in a fibreboard operation - 2 Credits

Manufacture Pathway - Optional Units

Learners must achieve 2 Optional Units totalling a minimum of 4 Credits. Knowledge and competence units must be taken in combination i.e. if unit FBO 04k is chosen, unit FBO 04c must also be completed; and vice-versa.

FBO 04k	How to contribute to the 'Wet End' process of fibreboard manufacture - 2 Credits
FBO 04c	Contribute to the 'Wet End' process of fibreboard manufacture - 2 Credits
FBO 05k	How to contribute to the 'Dry End' process of fibreboard manufacture - 2 Credits
FBO 05c	Contribute to the 'Dry End' process of fibreboard manufacture - 2 Credits

Conversion Pathway - Optional Units

Learners must achieve 4 Optional Units totalling a minimum of 8 Credits. Knowledge and competence units must be taken in combination i.e. if unit FBO 06k is chosen, unit FBO 06c must also be completed; and vice-versa.

FBO 06k	How to contribute to the conversion of fibreboard by Printing and Slotting - 2 Credits
FBO 06c	Contribute to the conversion of fibreboard by Printing and Slotting - 2 Credits
FBO 07k	How to contribute to the conversion of fibreboard by Die Cutting - 2 Credits
FBO 07c	Contribute to the conversion of fibreboard by Die Cutting - 2 Credits
FBO 08k	How to contribute to the conversion of fibreboard by Closing - 2 Credits
FBO 08c	Contribute to the conversion of fibreboard by Closing - 2 Credits

NVQ Certificate in Fibreboard Operations (QCF)	Level 3 600/0393/5
Last Registration Date	31 st October 2014
Last Certification Date	31 st October 2017

This qualification contains the following Pathways:

- **Manufacture Pathway:** A minimum of 21 Credits are required.
- **Conversion Pathway:** A minimum of 21 Credits are required.

For both Pathways learners must complete all Mandatory Units, 2 Pathway-specific Mandatory Units and a minimum of 4 Credits from the Optional Units. Knowledge and competence units must be taken in combination i.e. if unit FBO 12k is chosen, unit FBO 12c must also be completed; and vice-versa.

Mandatory Units

FBO 01k	How to reduce the risks to health, safety and the environment in a fibreboard operation - 2 Credits
FBO 01c	Reduce the risks to health, safety and the environment in a fibreboard operation - 1 Credit
FBO 02k	How to self-develop in job role in a fibreboard operation - 1 Credit
FBO 02c	Self-develop in job role in a fibreboard operation - 2 Credits
FBO 09k	How to maintain equipment in working order in a fibreboard operation - 3 Credits
FBO 09c	Maintain equipment in working order in a fibreboard operation - 2 Credits

Manufacture Pathway - Mandatory Units

FBO 10k	How to control fibreboard manufacturing processes - 3 Credits
FBO 10c	Control fibreboard manufacturing processes - 3 Credits

Conversion Pathway - Mandatory Units

FBO 11k	How to control fibreboard conversion processes - 3 Credits
FBO 11c	Control fibreboard conversion processes - 3 Credits

Optional Units

Learners must take either MSC A2 or FBO 012c and k or FBO 013c and k. Split units must be taken in combination i.e. if unit FBO 012k or FBO 013k is chosen, the corresponding unit FBO 012c or FBO 013c must also be taken, and vice-versa. If MSC A2 is chosen, only this optional unit is required.

FBO 12k	How to lead teams and individuals in fibreboard operations - 4 Credits
FBO 12c	Lead teams and individuals in fibreboard operations - 4 Credits
FBO 13k	How to support the use of resources in fibreboard operations - 3 Credits
FBO 13c	Support the use of resources in fibreboard operations - 2 Credits
MSC A2	Manage own professional development within an organisation - 4 Credits
